



# WAY OIL 68 & 220

### Description:

Ashburn WAY OIL lubricant comes in two viscosities. The Way Oil 68 is recommended when a medium weight slideway lubricant is required. The Way Oil 220 is recommended when a heavy viscosity slideway lubricant is required. Ashburn Way Oils contain special non-corrosive additives which protect and lubricate the machine tool ways and eliminate the occurrence of stick-slip.

### Advantages:

- NON-DETERGENT
- DOES NOT EMULSIFY WITH THE MACHINE COOLANTS
- EXCELLENT METAL WETTING AND ADHESIVENESS
- SUPERIOR LUBRICATION AND E.P. CHARACTERISTICS
- ELIMINATES CHATTER AND SCORING
- WAY OIL 68 MEETS ASIE STANDARD W-315
- WAY OIL 220 MEETS ASIE STANDARD W-1000

### Typical Analysis:

GRADE	WAY OIL 68	WAY OIL 220
GRAVITY, API	27.6	24.6
POUNDS PER GALLON	7.4	7.6
FLASH POINT (DEGREES F)	360	410
VISCOSITY, cST AT 40 C	61.2-74.8	198-242
VISCOSITY SUS @ 100 F	348	1186
POUR POINT (DEGREES F)	0	0
STICK-SLIP COEFFICIENT RATIO, MAX (2)	0.8	0.8
ISO VG NUMBER	68	220

### Availability:

Grade	Part#	Size
68	F-8004-14	1 Gallon
68	F-8005-05	5 Gallon
68	F-8006-55	55 Gallon
220	F-8007-14	1 Gallon
220	F-8008-05	5 Gallon
220	F-8009-55	55 Gallon