ASHBURN
Cut - Clean - Protect

TECHNICAL DATA SHEET

TD FOAMY

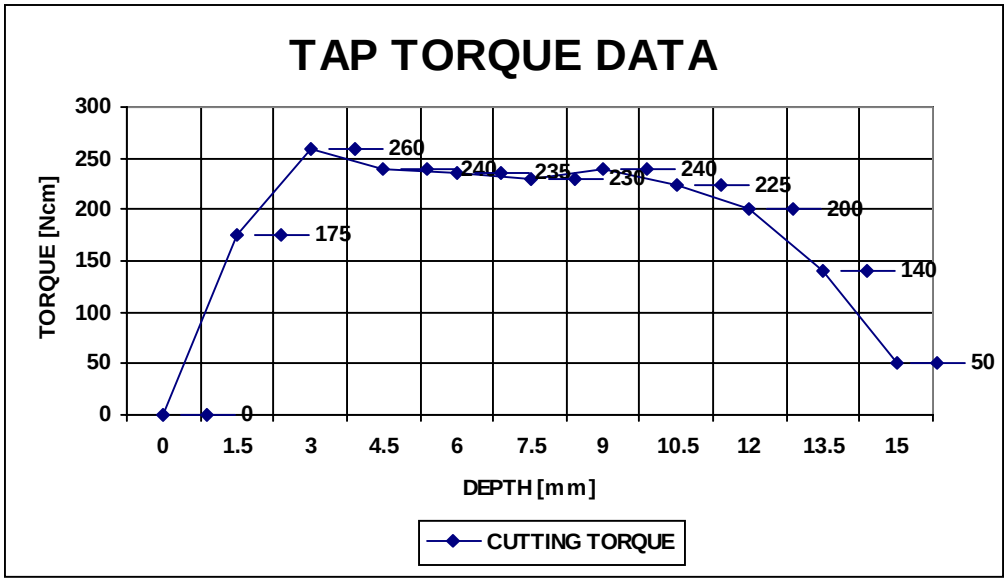
TAPPING and DRILLING FLUID

DESCRIPTION

TD FOAMY is an aerosol heavy duty drilling and tapping fluid that foams on contact with the cutting tool. It does not contain 1,1,1 trichloroethane. TD FOAMY is ideal for use on a mill or lathe. Ideal for tapping and drilling stainless steel, carbon steel, inconel, monel, hastalloy, titanium, aluminum and other alloys and exotics.

ADVANTAGES

* **EASY TO APPLY**
* **AMAZING FOAMING ACTION COATS TOOLING**
* **INCREASES PRODUCTIVITY**
* **GREATLY EXTENDS TAP AND DRILL LIFE**
* **IMPROVES FINISH AND SIZE**
* **WILL NOT CONTAMINATE COOLANT**
* **DOES NOT CONTAIN 1,1,1 TRICHLOROETHANE**



TAPPING TORQUE TEST: Measures the metal removal efficiency of metalworking fluids.

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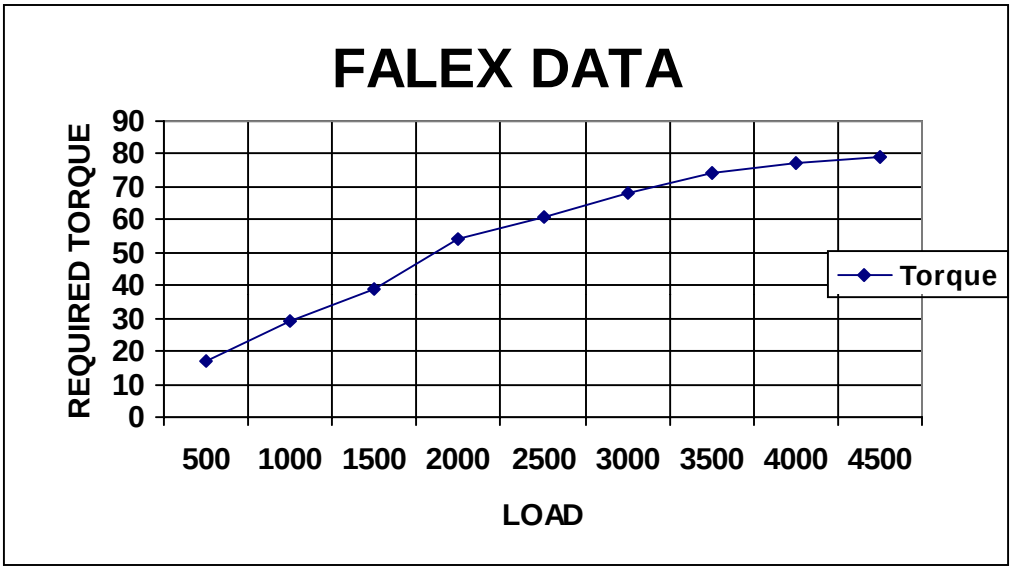

FALEX EP/WEAR TEST: Measures the load carrying capacity of metalworking fluids. The less torque required the greater the load carrying capacity.

PHYSICAL PROPERTIES

VISCOSITY…….. 800 SUS @ 100^{0}F
APPEARANCE…… AMBER TRANSPARENT OIL
FLASH POINT…….. >300°F AFTER EVAPORATION OF PROPELLANT
CHLORINATED SOLVENTS……. NONE

AVAILABILITY

PART# D-1502-20……20 oz AEROSOL (Net Wt. 17 oz) 12/CASE