



MIKE-O-DRILL DH 60

Description:

MIKE-O-DRILL DH 60 is a heavy duty, light viscosity cutting oil. Sulfurized and chlorinated extreme pressure additives provide hydrodynamic and polar lubrication. This product is recommended for screw machines, chuckers, band saws, and bar machines. The MIKE-O-DRILL outperforms other cutting oils in deep hole drilling, heavy cutting, gundrilling, sawing, and other difficult operations. It is ideal for both ferrous and non ferrous materials. Staining may occur on copper if part is not rinsed soon after machining.

Advantages:

- SUPERIOR EP AND LUBRICITY ADDITIVES
- LOW VISCOSITY
- EXCELLENT CHIP REMOVAL
- IMPROVED FINISH
- EXCELLENT BLADE AND TOOL LIFE

Typical Analysis:

Weight 7.5 LB/ GL.
Flash Point..... >250 degrees F (TCC Method)
Viscosity..... 68 SSU @ 100 F
Appearance..... Dark oil, light viscosity, slight sulfur odor

Availability:

E-2253-14 1 Gallon (4/case)
E-2254-05 5 Gallon
E-2255-55 55 Gallon