ASHBURN
Cut - Clean - Protect

TECHNICAL DATA SHEET

MIKE-O-THREAD LIGHT

Clear Thread Cutting Oil

Description:

MIKE-O-THREAD LIGHT is a clear, premium quality, heavy duty, heavy viscosity cutting oil. Sulfurized and chlorinated extreme pressure additives provide hydrodynamic and polar lubrication. This cutting oil provides superior performance in pipe threading, sawing, and other difficult slow speed operations. It is ideal for ferrous materials. Staining may occur on copper and aluminum if the part is not rinsed soon after machining.

Advantages:

- SUPERIOR EP AND LUBRICITY ADDITIVES
- HEAVY VISCOSITY
- EXCELLENT CHIP REMOVAL
- IMPROVED FINISH
- EXCELLENT BLADE LIFE AND TOOL LIFE

Typical Analysis:

Weight ..... 7.6 LB/ GL.
Flash Point..... >250° F (TCC Method)
Viscosity..... > 300 SUS @ 100° F
Appearance..... Light colored oil, heavy viscosity, slight sulfur odor

Availability:

E-2003-55	Light	1 Gallon (4/Case)
E-2004-05	Light	5 Gal Pail
E-2005-55	Light	55 Gal Drum

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